

Installation Manual

PARTS LIST

<u>PART #: A101</u> BLACK SQUARE RECIEVER BRACKET, W/ 3 x 7/16" BOLTS ON BOTTOM SIDE.



PART #: A102 5/8" BOLT (LONG) W/ MATCHING WASHER AND NUT. (2)



 $\underline{\textbf{PART \#: A103}}$ 5/16" BOLT (LONG) W/ MATCHING WASHER AND NUT



PART #: A104 7/16" BOLT (LONG) W/ MATCHING WASHER AND NUT (2)



PART #: A105 7/16" BOLT (SHORT) W/ MATCHING WASHER AND NUT (2)



PART #: A106 3/8" BOLTS (SHORT) – QUANTITY: 4



PART #: A107 9/16" BOLT (SHORT) W/ MATCHING NUT (



<u>PART #: A108</u> 1/4" BOLT (SHORT) W/ FLAT HEAD AND MATCHING NUT – QUANTITY: 2



PART #: A109 7/16 SHORT JAM NUT WITH BOLT



PART #: A1010 PART HAS BEEN OMITED



PART #: A1011 CARRIER DRAW BAR W/ GEAR SAND PLUNGER



PART #: A1012 BLACK CARRIER W/ ATTACHED RAMP



PART #: A1013 SQUARE BRASS FLANGE FOR PLUNGER



<u>PART #: A1014</u> BLACK, ROUND PLASTIC KNOB FOR END OF PLUNGER



<u>PART #: A1015</u> BLACK ARM RAMP BRACKET FOR INTERLOCKING PULL PINS



PART #: A1016 LARGE SILVER SPRING PULL PIN – QUANTITY: 2



PART #: A1017 SMALL SILVER SPRING PULL PIN



PART #: A1018 CLASS 3 HITCH ADAPTER





STEP 1: PLACING BRASS FLANGE ON THE PLUNGER/SPRING.

A:) FIRST PUSH DOWN SPRING ON PLUNGER AND REMOVE THE NUT.

B:) PLACE SQUARE BRASS FLANGE ON END OF PLUNGER.

C:) SCREW NUT BACK ONTO THREADED END OF PLUNGER, (ABOUT AN INCH FROM END OF THREADED SECTION)



STEP 2:

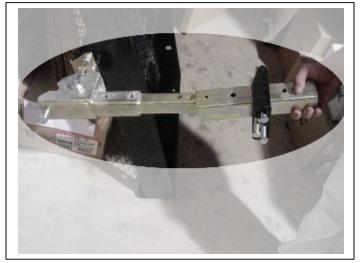
NEXT SCREW OTHER END OF GEAR AND PLUNGER INTO OPEN END OF CARRIER DRAW BAR.



STEP 3:

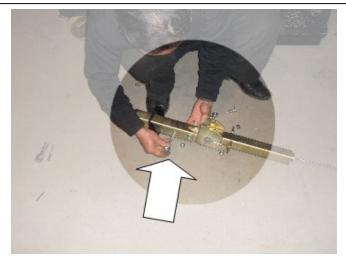
SLIDE DRAW BAR INTO THE TILT HINGE SECTION OF THE CLASS 2 HITCH STINGER.

LINE UP HOLES AND SLIDE THE 5/8" BOLT (LONG) THROUGH AND FASTEN WITH WASHER AND NUT.



STEP 4:

CLASS 3 OR 4 HITCH REQUIRED FOR ALL APPLICATIONS



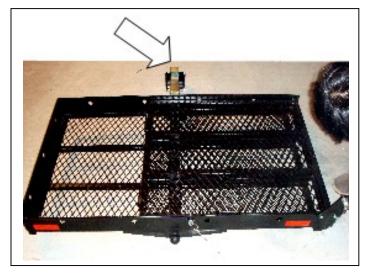
STEP 5:

ALIGN THE HOLES, STARTING FROM THE RIGHT SIDE, USE BOTH 7/16" BOLTS AND SLIDE THEM THROUGHT THE TWO HOLES CLOSEST TO TILT HINGE SECTION OF CLASS 2 STINGER. SECURE THEM FROM THE OTHER END W/ MATCHING WASHERS AND NUTS.



STEP 6:

SLIDE THE BLACK SQUARE RECIEVER BRACKET ONTO THE CLASS 3 ADAPTER WITH THE 3 SMALL BOLTS POINTING DOWN.



STEP 7:

SLIDE SPRING SIDE OF THE PLUNGER THROUGHT THE BOTTOM OF THE CARRIER SO THE THREADED END STICKS OUT FROM OPPOSITE END OF CARRIER.

(NOTE: BE SURE YOU HAVE COMPLETED STEP #1 PRIOR TO STEP #3 AS PART #: A1013 SQUARE BRASS FLANGE MUST BE INSTALLED TO THE PLUNGER PRYOR TO THIS STEP)



STEP 8:

SCREW BLACK, PLASTIC KNOB ON THE END OF PLUNGER THAT HAS THE SPRING WHERE IT STICKS OUT FROM CARRIER.



STEP 9:

USE THE PAIR OF 7/16" BOLTS <u>PART #: A104</u> 7/16" BOLT (LONG) AND WASHERS TO SECURE THE DRAW BAR TO THE SIDE OF THE CARRIER



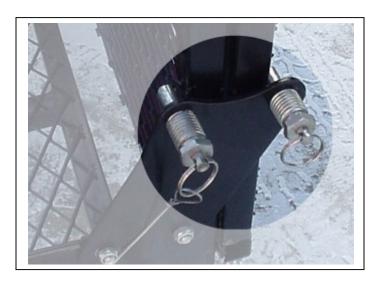
STEP 10:

USE THE (4) 3/8" SHORT BOLTS TO SECURE THE DRAW BAR FROM BOTTOM OF THE CARRIER.



STEP 11:

FASTEN THE BLACK ARM RAMP BRACKET TO THE OUTER RIGHT EDGE OF CARRIER WITH THE PAIR OF 1/4" BOLTS (SHORT), WITH THE FLAT HEADS ON THE INNER PART OF THE CARRIER AND SECURE MATCHING NUTS.



STEP 12: REMOVE NUTS FROM THE END OF BOTH LARGE SILVER SPRING PULL PINS.

SCREW THE THREADED ENDS OF PULL PINS INTO THE TOP HALF OF THE BLACK ARM RAMP BRACKET.

SCREW THE NUTS INTO THE ENDS OF THE PULL PINS

NOTE: MAKE SURE THEY ARE NOT THREADED TOO FAR IN SO THE RAMP ON CARRIER CAN PASS BY BOTH THE SPRING PULL PINS AS THEY ARE PULLED OUT!!







STEP 13:

- 1. REMOVE THE NUT FROM END OF THE SMALL SPRING PULL PIN
- 2. SCREW THE SPRING PULL PIN INTO CARRIER JUST TO THE RIGHT OF THE BLACK, ROUND RUBBER STOPPER
- 3. SCREW THE NUT INTO THE END OF THE PULL PIN

NOTE: MAKE SURE IT IS NOT THREADED TOO FAR IN SO THE RAMP CAN LAY FLAT ON THE CARRIER AND CAN PASS BY THE SPRING PULL PIN WHEN PULLED OUT!!

STEP 14:

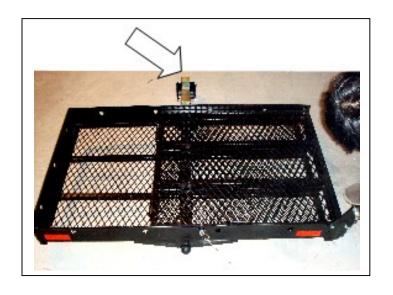
1. TAKE THE OTHER END OF SILVER CABLE AND ATTACH IT TO THE RING ON THE END OF THE LARGE SILVER PULL PIN CLOSEST TO THE LEFT.

NOTE: THIS WILL ALLOW THE USER TO PULL ON THE CABLE TO RELEASE THE PULL PINS TO OPERATE THE FOLDING RAMP AND SCURE IT TO THE CARRIER WHEN FOLDING THE CARRIER UP AGAINST THE BACK OF THE VEHICAL LIKE A TAIL GATE.

STEP 15:

- 1. TO ATTACH CARRIER TO VEHICAL, SLIDE STINGER INTO THE HITCH OF THE VEHICAL.
- 2. ALINE THE HOLE IN THE VEHICAL HITCH WITH THE MATCHING HOLE IN THE STINGER

SLIDE THE COROSPONDING BOLT THROUGH THE HITCH AND SECURE FROM OTHER END WITH THE WASHER AND NUT



STEP 16:

SLIDE THE BLACK SQUARE RECIEVER BRACKET UNTILL IT IS TOUCHING THE RECIEVER ON THE VEHICAL AND SECURE IT BY THIGHTENING THE THREE BOLTS ON THE BOTTOM SIDE



STEP 17:

1. WITH THE CARRIER INSTALLED, USE THE 7/16" BOLT (SHORT) AND SCREW IT INTO THE UNDER SIDE OF THE TILT HINGE SECTION OF THE STINGER AND SECURE W/ BOLT.

NOTE: THIS IS A JAM BOLT AND NUT THE IS MENT TO KEEP THE CARRIER LEVEL. DO NOT SCREW IN TO FAR OR THE CARRIER WILL NOT BE ABLE TO PERFORM Its FOLD UP FUNCTION.

NOTE: The Craftsmen Carrier XL requires a Class 3 Hitch. Important: Class 1 & 2 Hitch Will not work with a Craftsmen Carrier.